



School Guard Glass' products are manufactured by:
LTI Smart Glass, Inc.
 14 Federico Drive / Pittsfield, MA 01201 /



PRODUCT NAME: SG4™ IGU (PATENT PENDING)

PRODUCT DESCRIPTION: SG4™ IGU is a hermetically sealed make up consisting of SG4™ on the interior lite and tempered or laminated glass on the exterior lite. SG4™ IGU combines the forced entry attributes of SG4™ while also complying with strict energy codes. Our IGU make up can be combined with almost any glass coating for an aesthetically pleasing and energy efficient window or entrance.

CONSTRUCTION: SG4™ on interior lite, tempered or laminated glass on exterior lite.

STANDARD DIMENSIONS: Up to 60" x 96"

MAXIMUM DIMENSIONS: 72" x 144" (Up to 50 sq. ft.)

NOMINAL THICKNESS: 1" - 1 ½"

WEIGHT (SQ/FT): 7.4 lbs.

WARRANTY: 10 year warranty against delamination and 10 year warranty against seal failure. Please refer to the warranty information sheets.

INSTALLATION INSTRUCTIONS: Notify a School Guard Glass representative and request installation instructions pertaining to the glazing system(s) being used.

COMPLIANCE:

- ASTM 1048 – Standard Specification-Heat Strengthened & Fully Tempered Flat Glass
- ASTM C1036 - Standard Specification-Flat Glass
- ASTM C1172 - Standard Specification for Laminated Architectural Flat Glass
- ANSI Z97.1 Safety Materials Used in Buildings
- CPSC 16 CFR 1201

RATINGS: 5-aa1 rated for 6 minutes.
 BR Level 2 low spall in certain configurations.
 UL 972

PERFORMANCE CRITERIA/VALUES: Values vary.
 Please refer to the performance criteria sheets.

Product	Ballistic Impact	Concentrated Assault		Forced Entry (sequentially tested)			Total Time to Failure
	5 shots with a .762 round	Brick	Steel Toed Boots	Tools ¹ 2 min. test	3lb. Hammer & Bat 3½ min. test	Sledge hammer 6 min. test	
1/4" Tempered	Fail - 1 shot	Fail	Fail	Fail	Fail	Fail	0 seconds
1/4" Tempered w/12 mil. Blast Film	Pass ²	Fail - 4 impacts	Pass	Fail - 8 seconds	Fail - 2 impacts/2 seconds	N/A	4 seconds
5/16" Annealed Laminated Glass w/ 0.060 SGP® Interlayer by DuPont ®	Pass ²	Fail - 20 impacts	Fail	Fail	Fail	N/A	16 seconds
5/16" Annealed Laminated Glass w/ 0.090 PVB Interlayer	Pass ²	Pass	Pass	Fail - 40 seconds	Fail	N/A	40 seconds
3/8" Glass Clad Polycarbonate	Pass ²	Pass	Pass	Fail - 1 min. 12 sec.	Fail	N/A	1 min. 12 sec.
SG4™ IGU	Pass ²	Pass	Pass	Pass	Pass	N/A	6 mins. 10 sec.

Test failure occurs when a 4" object can pass through the glass or frame material.

¹ See testing methods for tools list. ²Bullets penetrate but glass stays in place.

Independent Testing Completed by H.P. White Laboratory, Inc. 3114 Scarboro Road, Street, MD 21154-1822

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